# **Specification of Thermoelectric Module**

## TEHC1-12403CH4.7

### Description

The 124 couples, 40 mm  $\times$  40 mm size single module which is made of selected high performance ingot to achieve superior cooling performance and greater delta T up to 74 °C, designed for superior cooling and heating up to 100 °C applications. If higher operation or processing temperature is required, please specify, we can design and manufacture the custom made module according to your special requirements.

#### Features

- No moving parts, no noise, and solid-state
- Compact structure, small in size, light in weight
- Environmental friendly
- RoHS compliant
- Precise temperature control
- Exceptionally reliable in quality, high performance

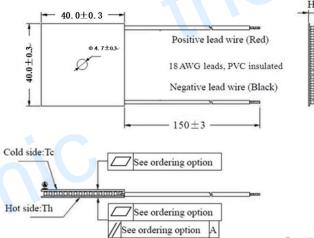
#### **Performance Specification Sheet**

### Application

- Food and beverage service refrigerator
- Portable cooler box for cars
- Liquid cooling
- Temperature stabilizer
- CPU cooler and scientific instrument
- Photonic and medical systems

Th (°C)	27	50	Hot side temperature at environment: dry air, N <sub>2</sub>
DT <sub>max</sub> (°C)	74	83	Temperature Difference between cold and hot side of the module when cooling capacity is zero at cold side
U <sub>max</sub> (Voltage)	16.1	17.4	Voltage applied to the module at DT <sub>max</sub>
I <sub>max</sub> (amps)	3.9	3.9	DC current through the modules at DT <sub>max</sub>
Q <sub>Cmax</sub> (Watts)	40.3	43.3	Cooling capacity at cold side of the module under DT=0 °C
AC resistance (ohms)	3.10	3.34	The module resistance is tested under AC
Tolerance (%)	± 10		For thermal and electricity parameters

#### Geometric Characteristics Dimensions in millimeters



#### **Manufacturing Options**

A. Solder:	B. Sealant:
1. T100: BiSn (Tmelt=138°C)	1. NS: No sealing (Standard)
2. T200: CuAgSn (Tmelt = 217°C)	2. SS: Silicone sealant
3. T240: SbSn (Tmelt = 240°C)	3. EPS: Epoxy sealant
C. Ceramics:	D. Ceramics Surface Options:
<b>C. Ceramics:</b> 1. Alumina (Al <sub>2</sub> O <sub>3</sub> , white 96%)	<ul><li><b>D. Ceramics Surface Options:</b></li><li>1. Blank ceramics (not metalized)</li></ul>

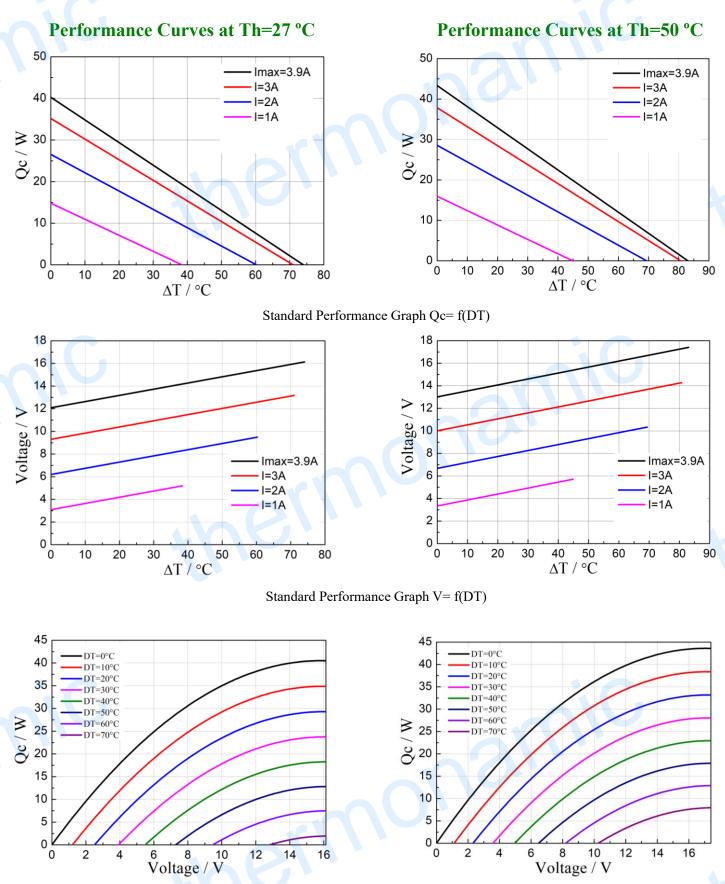
### **Ordering Option**

Suffix	Thickness H / (mm)	Flatness/ Parallelism (mm)	Lead wire length (mm) Standard/Optional length		
TF	0:4.8 ±0.1	0:0.08/0.08	150±3/Specify		
TF	1:4.8 ±0.03	1:0.03/0.03	150±3/Specify		
Eg. TF01: Thickness 4.8±0.1(mm) and Flatness 0.03/0.03(mm)					

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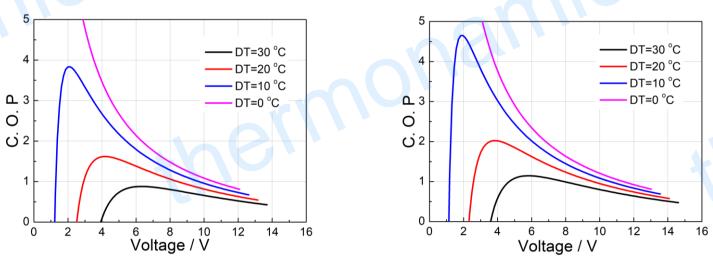
Standard Performance Graph Qc= f(V)

Creative technology with fine manufacturing processes provides you the reliable and quality products Tel: +86-791-88198288 Fax: +86-791-88198308 Email: <u>sales@thermonamic.com.cn</u> Web Site: www.thermonamic.com.cn Performance Curves at Th=27 °C

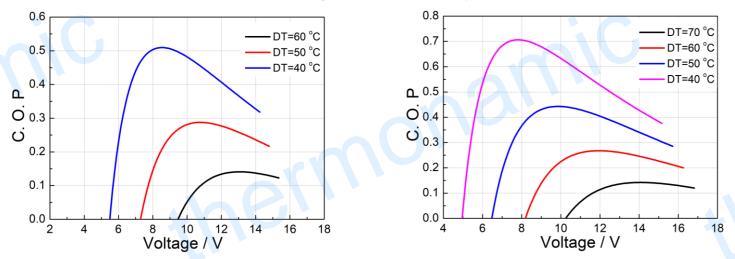
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Standard Performance Graph COP = f(V) of DT ranged from 0 to 30 °C



Standard Performance Graph COP = f(V) of DT ranged from 40 to 60/70 °C

**Remark:** The coefficient of performance (COP) is the cooling power Qc/Input power ( $V \times I$ ).

#### **Operation Cautions**

- Attach the cold side of module to the object to be cooled
- Attach the hot side of module to a heat radiator for heat dissipating
- Operation below I<sub>max</sub> or V<sub>max</sub>
- Work under DC

Note: All specifications subject to change without notice.